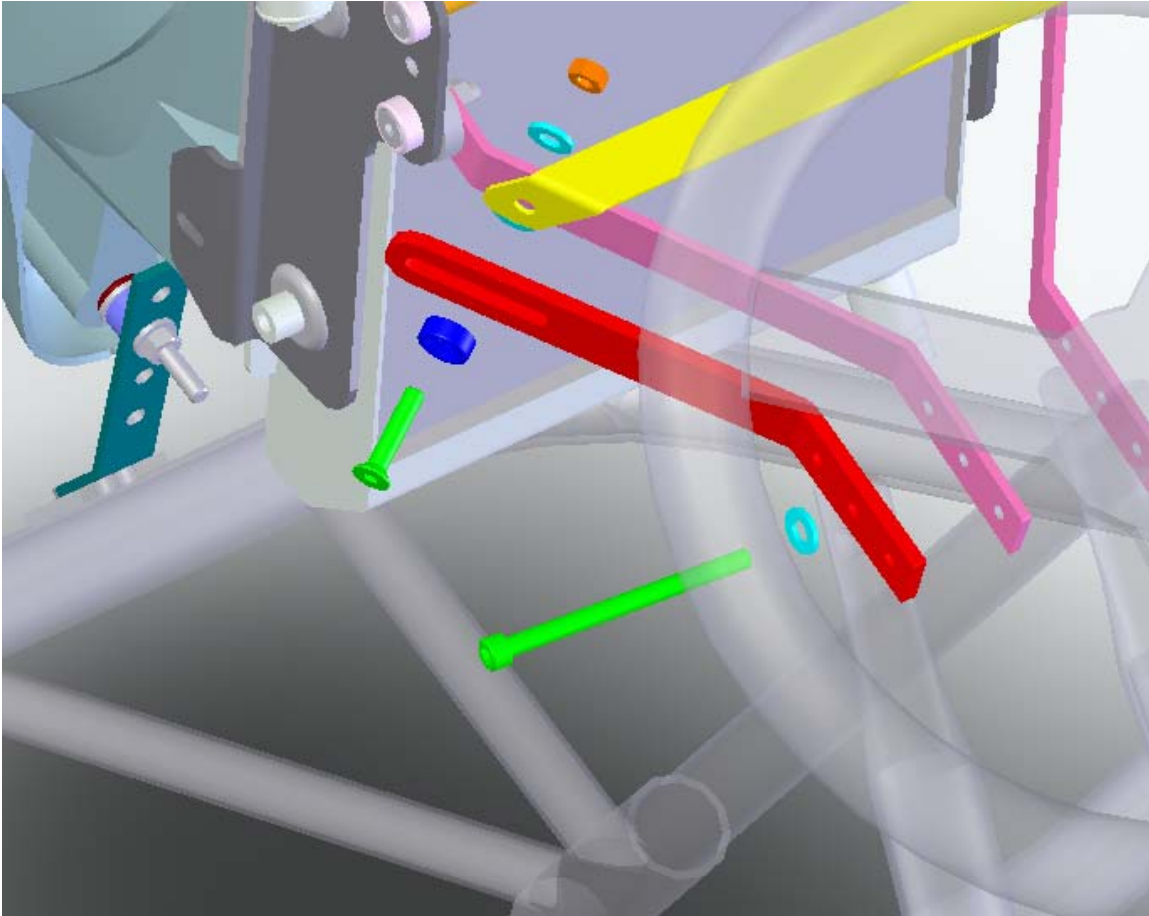


EPiC R.A.D. Plenum Instructions (supplement)



- Temporarily disconnect 1 **Upper Cross Brace** (7) from the **Upper Arm Brackets** (6) by removing 2 **flat head bolts, M6-30mm** (13), 2 **countersunk washers** (12), 4 **washers – M6** (16), and 2 **nylock nuts – M6** (14) as depicted above. Temporarily remove the **bolt assembly** that fastens the upper arm brackets to the steering uprights.

- Retrofit 2 **reinforcement brackets** as depicted above. The brackets will attach to the outside of both the upper arm brackets, as well as the tabs of the upper cross brace, and the existing hardware shall be utilized. Tighten all hardware completely.

*NOTE: the reinforcement brackets will index the same hole #/location as the upper arm brackets and so it will be necessary to enlarge the corresponding holes and to trim off any excess bracket material.